



## Preparing Roland Inkjets for periods of non-use.

Roland inkjet printers were designed to accommodate short periods of downtime. Each printer performs automated maintenance when the machine is not in use. However, there are some situations that require long periods of downtime, this is especially true in educational settings. It is important to properly prepare these devices for long periods of downtime to prevent damage.

### Downtime Preparation Reference Table

	2 Weeks	1 Month	2 Months +
<b>Eco-Solvent Inks - Downtime with Main Power On</b>			
<b>During Downtime</b>	Sub Power on 1X Per Week Manual Cleaning 1X Per week	Sub Power on 1X Per Week Manual Cleaning 1X Per week	See Downtime with Main Power Off
<b>Returning to Service</b>	Manual Cleaning Test Print	Manual Cleaning Test Print	See Downtime with Main Power Off
<b>Eco-Solvent Inks - Downtime with Main Power Off</b>			
<b>Before Downtime</b>	Manual Cleaning	Manual Cleaning Head Wash	Manual Cleaning Head Wash
<b>Returning to Service</b>	Manual Cleaning Check Consumables Verify Test Print	Ink Fill Complete Service Checklist	Head Wash Ink Fill Complete Service Checklist
<b>Eco-UV Inks - Downtime with Main Power On</b>			
<b>During Downtime</b>	Check Ink Expiration Dates Sub Power on 1X Per Week Manual Cleaning 1X Per week	Check Ink Expiration Dates Sub Power on 1X Per Week Manual Cleaning 1X Per week	See Downtime with Main Power Off
<b>Returning to Service</b>	Check Ink Expiration Dates Manual Cleaning Test Print	Check Ink Expiration Dates Manual Cleaning Test Print	See Downtime with Main Power Off
<b>Eco-UV Inks - Downtime with Main Power Off</b>			
<b>Before Downtime</b>	Manual Cleaning Head Wash	Manual Cleaning Head Wash	Manual Cleaning Head Wash
<b>Returning to Service</b>	Manual Cleaning Check Consumables Verify Test Print	Check Ink Expiration Dates Ink Fill Complete Service Checklist	Check Ink Expiration Dates Head Wash Ink Fill Complete Service Checklist

**Please review the applicable User and Service documentation before performing any of the procedures outlined in this document.**