# **Ultimaker S5 Specification** sheet



The Ultimaker S5 not only delivers best-in-class technical specifications for a desktop 3D printer, but gives you the performance and peace of mind that comes with using the complete 3D printing solution trusted by hundreds of thousands of professionals worldwide.



### Design freedom with reliable dual-extrusion

Achieve complex geometries and intricate designs with the Ultimaker S5's reliable dualextrusion technology and water-soluble support. Print in a range of engineering and support materials for complete design freedom, with minimal post-processing.



### Leading software and materials

Ultimaker Cura software is preconfigured with optimized settings for Ultimaker printers and materials. Our expert software and materials engineers are always working together to create a seamless and hassle-free 3D printing experience.

**Open and connected system** The Ultimaker S5's connectivity means you can connect multiple printers together over Wi-Fi, while NFC technology automatically recognises the loaded material. But it's also an open system, so you can use third-party materials or integrate Ultimaker Cura with your existing software.

#### (C)b Here to help you succeed

❑ The Ultimaker S5 comes with a oneyear warranty and lifetime support from our trained and certified global network of partners. And if you have a question, our online resources and community are there for you 24/7.

## Ultimaker S5 specifications

| Printer and printing | Technology                                      | Fused deposition modeling (FDM)   |
|----------------------|---|---|
| properties           | Print head                                      | Dual-extrusion print head with an auto-nozzle lifting system and swappable print cores  |
|                      | Build volume                                    | XYZ: 330 x 240 x 300 mm<br>(left or right nozzle, or dual extrusion)  |
|                      | Filament diameter                               | 2.85 mm   |
|                      | Layer resolution                                | 0.25 mm nozzle: 150 - 60 micron<br>0.4 mm nozzle: 200 - 20 micron<br>0.8 mm nozzle: 600 - 20 micron                             |
|                      | XYZ accuracy                                    | 6.9, 6.9, 2.5 micron  |
|                      | Build speed                                     | <24 mm <sup>3</sup> /s  |
|                      | Build plate                                     | Heated glass build plate<br>Heated aluminum build plate (available fall 2018)   |
|                      | Build plate temperature                         | 20 - 140 °C   |
|                      | Build plate leveling                            | Active leveling   |
|                      | Supported materials                             | Optimized for: PLA, Tough PLA, Nylon, ABS, CPE, CPE+, PC,<br>TPU 95A, PP, PVA, Breakaway<br>Also supports third-party materials |
|                      | Nozzle diameter                                 | 0.25 mm, 0.4 mm, 0.8 mm   |
|                      | Nozzle temperature                              | 180 - 280 °C  |
|                      | Nozzle heat up time                             | <2 min  |
|                      | Build plate heat up time                        | <4 min (from 20 to 60 °C)   |
|                      | Operating sound                                 | 50 dBA  |
|                      | Power rating                                    | 500 W   |
|                      | Material recognition                            | Auto-recognition with NFC scanner   |
|                      | Connectivity                                    | Wi-Fi, LAN, USB port  |
|                      | Display   | 4.7-inch (11.9 cm) color touchscreen  |
|                      | Language support                                | English, Dutch, French, German, Italian, Japanese, Korean,<br>Portugese, Russian, Spanish, Simplified Chinese                   |
|                      | Monitoring                                      | Live camera (view from desktop or app)  |
| Physical dimensions  | Dimensions                                      | 495 x 457 x 520 mm  |
|                      | Dimensions (with bowden tubes and spool holder) | 495 x 585 x 780 mm  |
|                      | Net weight                                      | 20.6 kg   |
|                      | Shipping weight                                 | 29 kg   |
|                      | Shipping box dimensions                         | 650 x 600 x 700 mm  |
| Ambient conditions   | Operating ambient temperature                   | 15 - 32 °C, 10 - 90% RH non-condensing  |
|                      | Non-operating temperature                       | 0 - 32 °C   |
| Software             | Supplied software                               | Ultimaker Cura, our free print preparation software<br>Cura Connect, our free printer management solution                       |
|                      | Supported OS                                    | MacOS, Windows and Linux  |
|                      | Plugin integration                              | SolidWorks, Siemens NX  |
|                      | File types                                      | Ultimaker Cura: STL, OBJ, X3D, 3MF, BMP, GIF, JPG, PNG<br>Printable formats: G, GCODE, GCODE.gz, UPF                            |
| Warranty and service | Warranty period                                 | 12 months   |
|                      | Technical support                               | Lifetime support from Ultimaker's global network of certified service partners  |